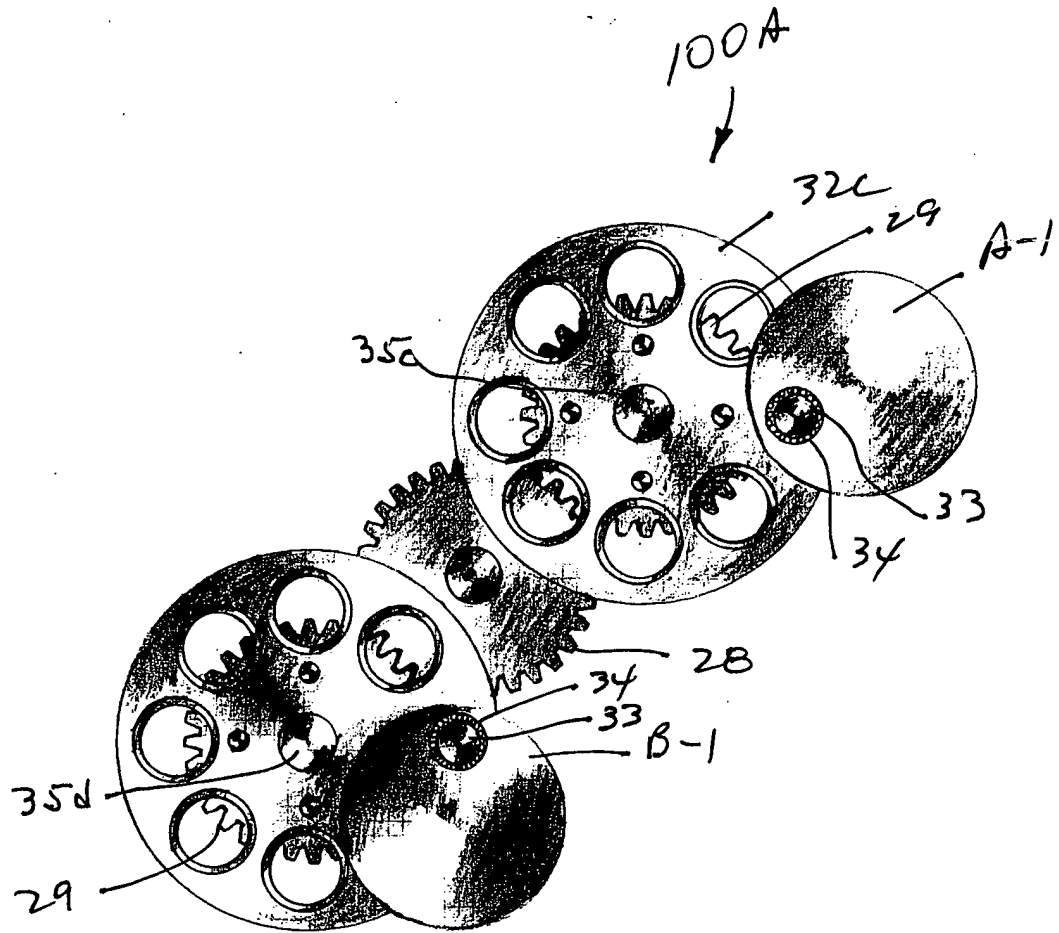


TOP DEAD CENTER  
 ROTATION -0 DEGREES

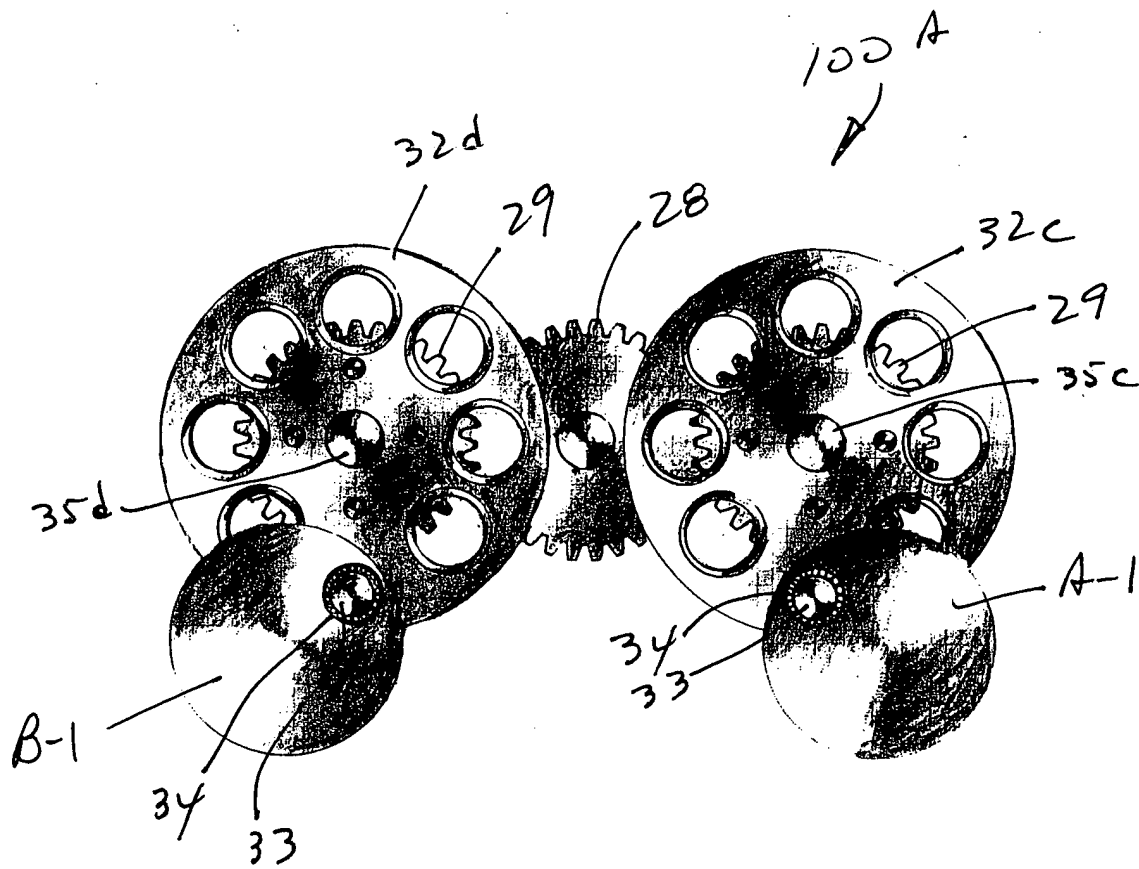
FIG. 1

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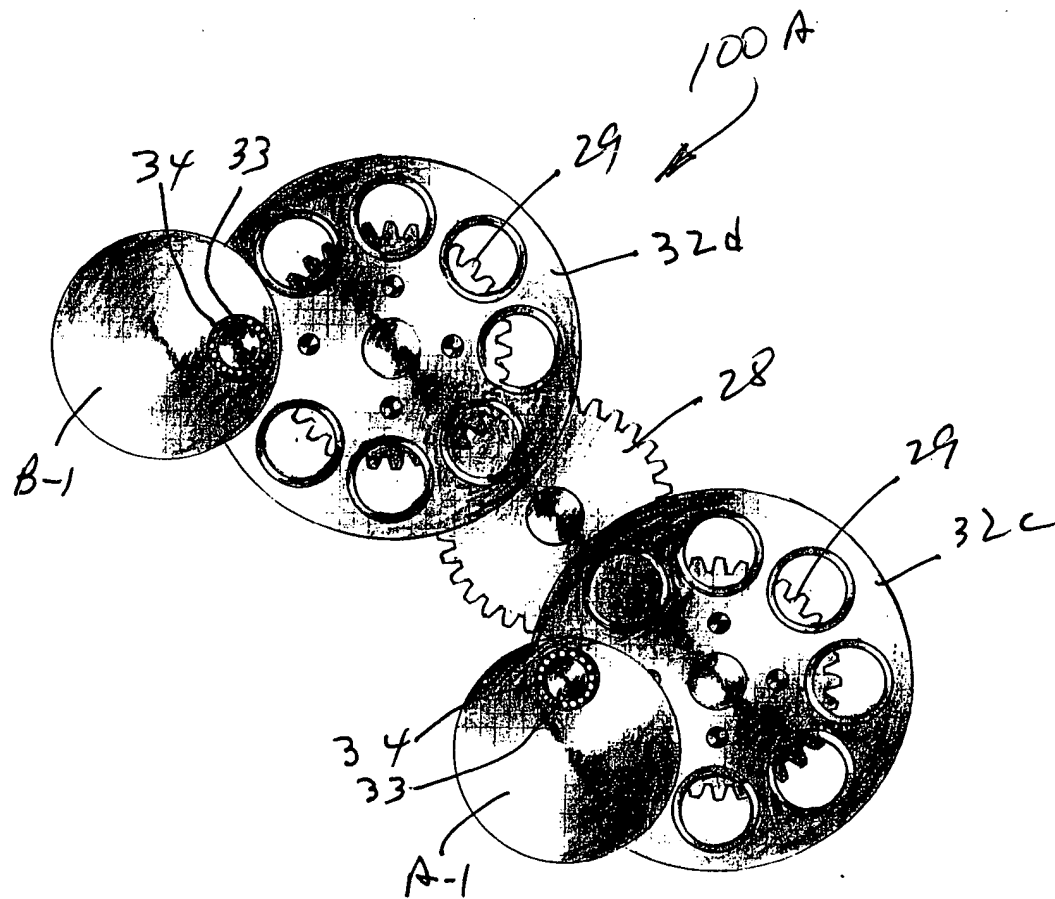
ROTATION - 0° TO 45° DEGREES

FIG. 2 .



ROTATION - 45° TO 90° DEGREES

FIG. 3



ROTATION - 90° TO 135° DEGREES

FIG. 4



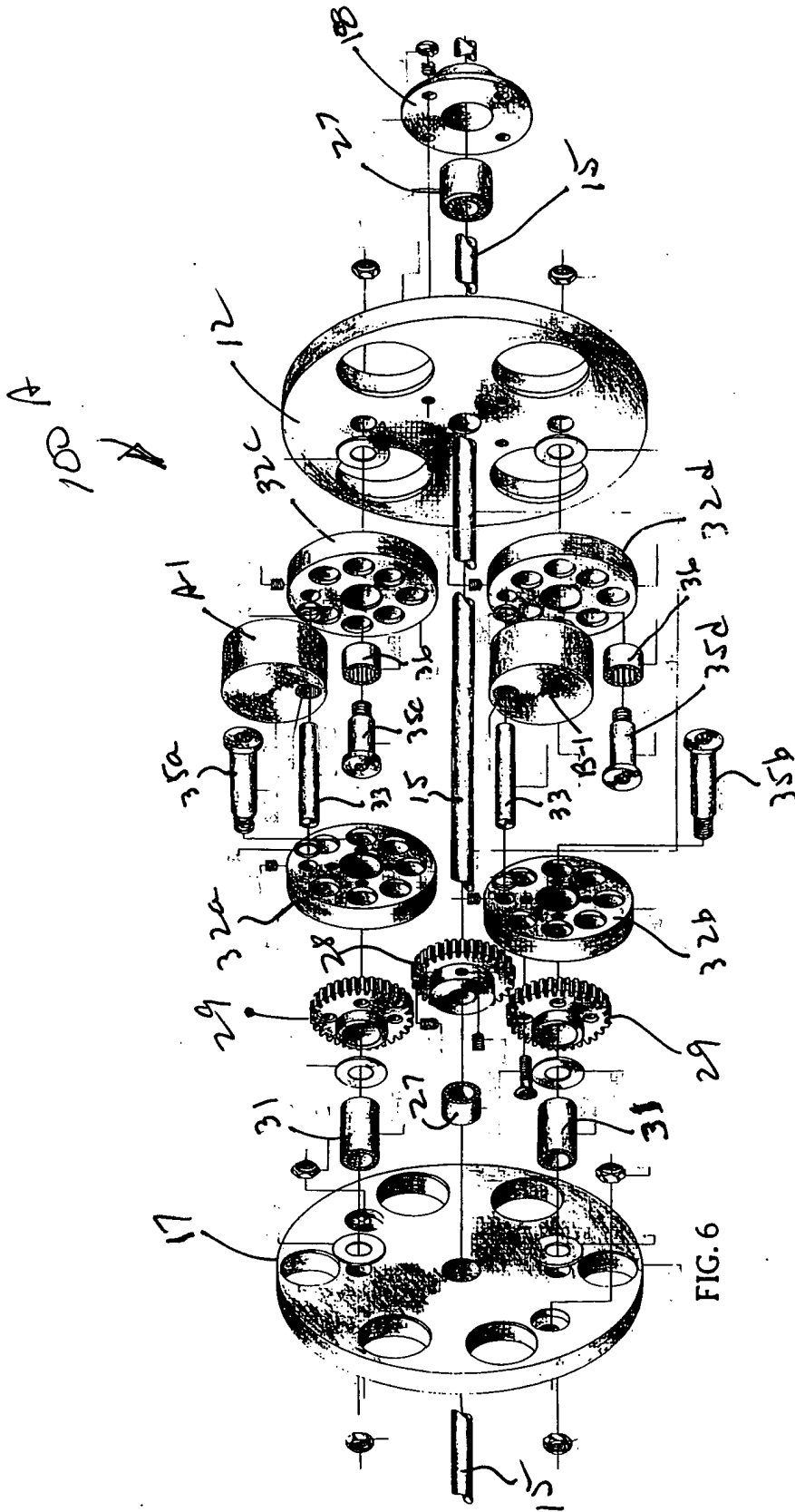


FIG. 6

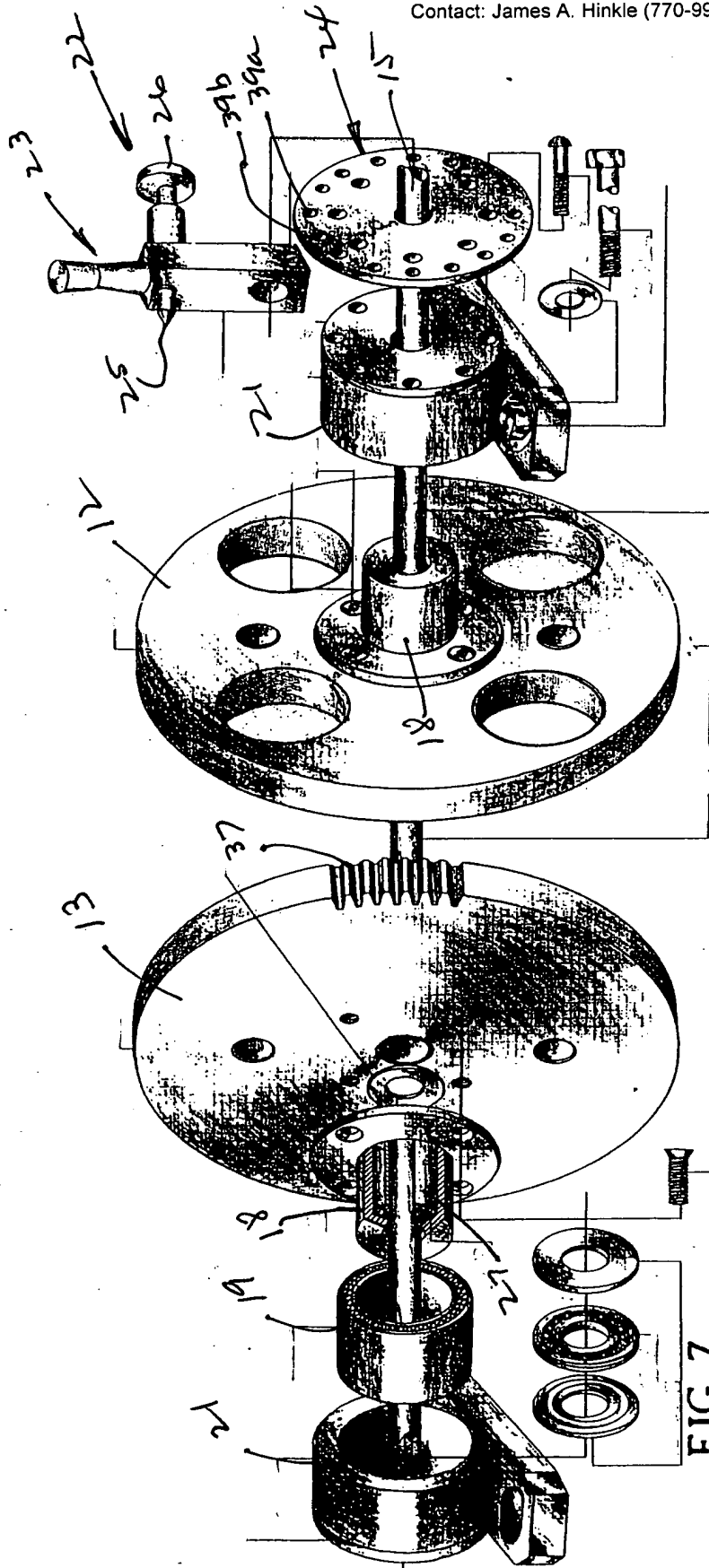
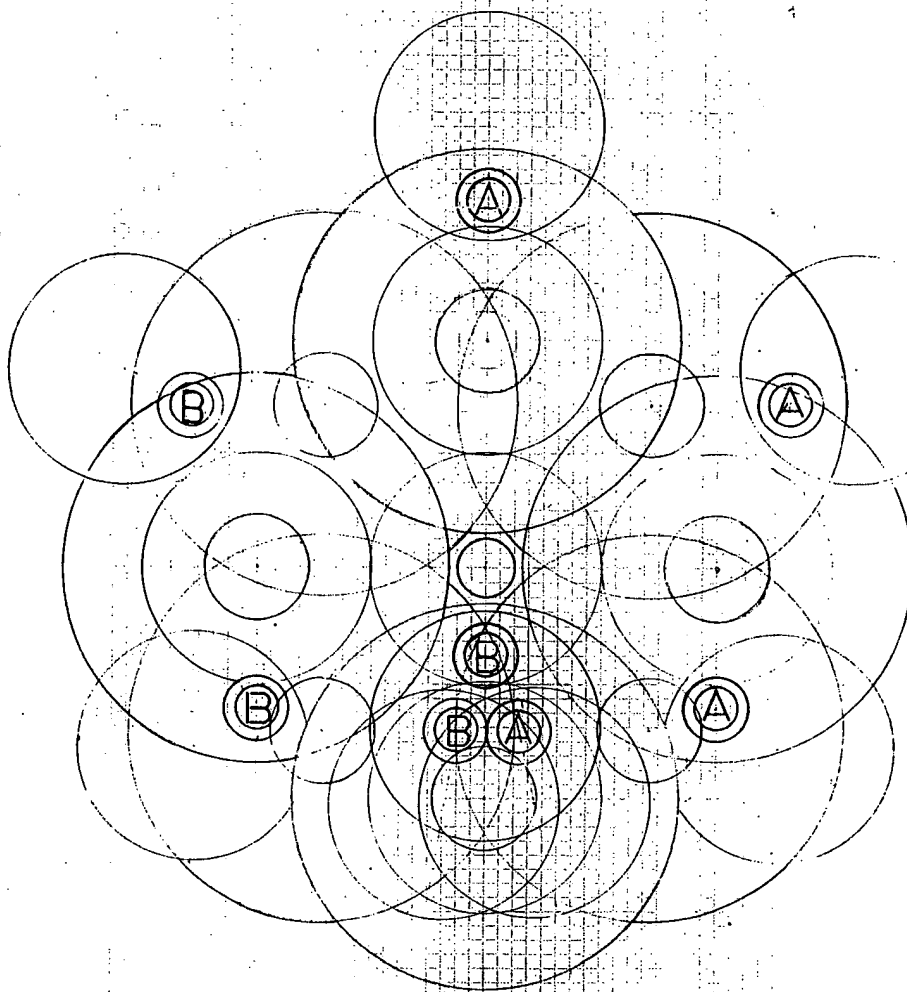


FIG. 7



**ORBIT PATH**  
ROTATION OF 180° DEGREES  
**FIG. 8**